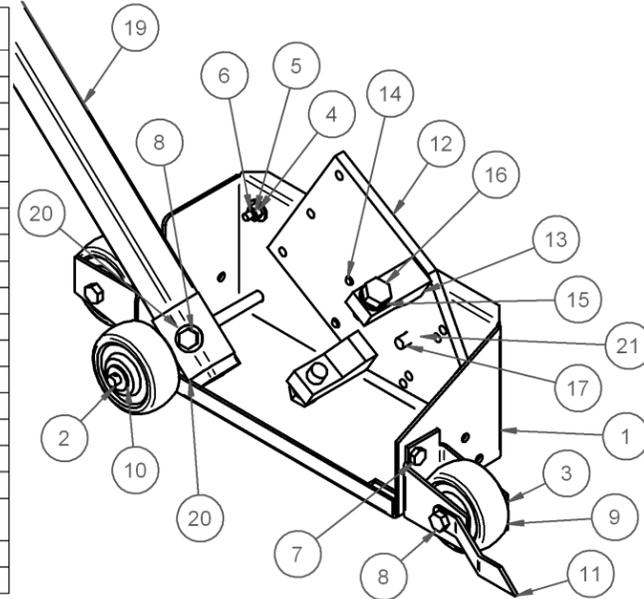


SAWTEC

CRAC VAC DOLLY ASSEMBLY (INCLUDES HANDLE AND CHASSIS) PART NUMBER 05-73702

ITEM	QUANTITY	CATALOG NUMBER	DRAWING NUMBER	DESCRIPTION
1	1	05-73715		DOLLY CHASSIS
2	1	05-73714		3/8" X 8-7/8" LONG REAR AXLE
3	2	05-73705		DOLLY WHEEL MOUNT BRACKET
4	1	05-91539		1/4" FLAT WASHER
5	1	05-72000	05-72000	1/4"-20 Nylok Nut
6	1	05-73713		1/4"-20 X 1-1/2" EYEBOLT
7	1	05-85205	--	5/16"-18 X 3/4" HEX HEAD BOLT
8	3	05-63738	--	3/8"-16 X 2 1/2" HEX HEAD BOLT
9	3	05-73712		DOLLY WHEEL
10	2	05-63730	--	5/16" FLAT WASHER
11	1	05-73704		DOLLY POINTER
12	1	05-63718		DOLLY MOUNTING PLATE
13	2	05-63733		AB MOUNTING POST
14	2	05-70400	05-70400	1/4"-20 X 1/2" PHIL PAN HEAD
15	2	05-73904		M14 LOCK WASHER
16	2	05-73903		M14 X 30 HEX BOLT
17	1	05-73706	--	KNOB/CLAMPING 3/8"-16 STUD
19	1	05-73702	--	CRAC/GRINDER VAC DOLLY HANDLE ASSEMBLY
20	1	05-63706		DOLLY HANDLE CLAMP
21	1	05-96545		3/8"-15 HELI COIL INSERT



Warranty

This document is to be used as a guide in determining warranty policies and procedures for International Surface Preparation Corporation (ISPC) and its Sawtec® products. It is to be used in determining whether a warranty is justified and as a procedural guide in completing a ISPC warranty claim form.

Warranty Responsibility

The distributor or the end user must prepare a Machine Warranty Information Card when the machine is delivered. Failure to comply will make any and all warranties on this equipment null and void. Credit for warranty repairs will be given only after receipt of the WARRANTY CLAIM FORM, properly completed with all the required details. Submittal details are described later in this document.

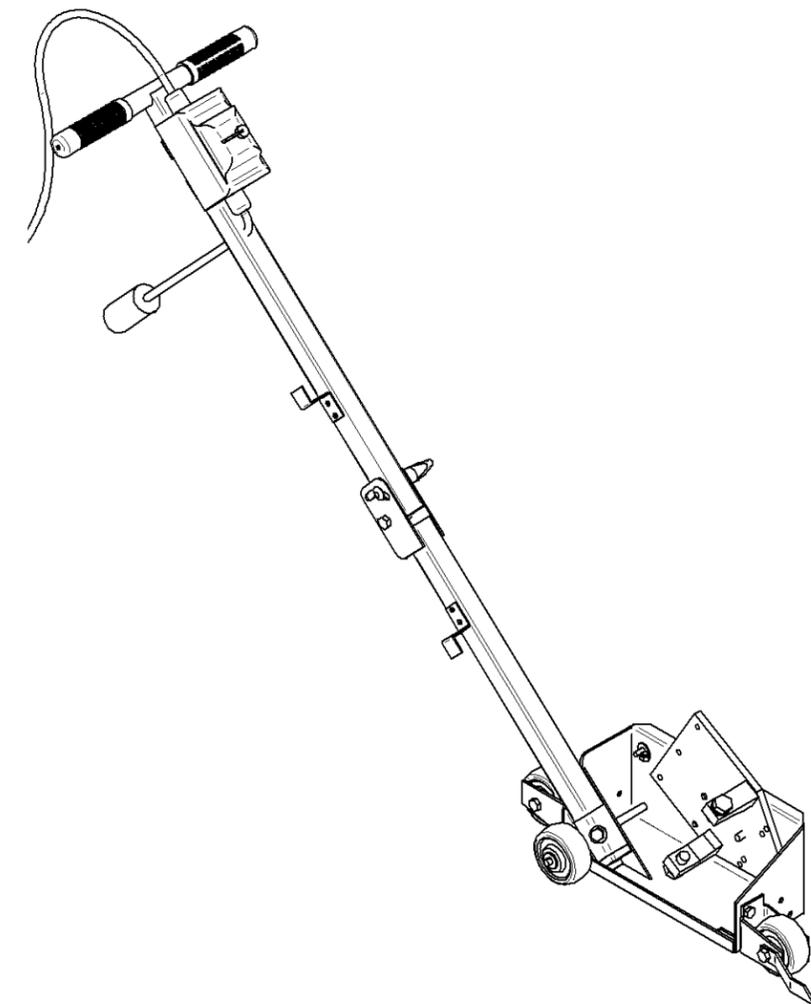
Warranty Policy

- ISPC warrants its SAWTEC® products against defects in material and workmanship under normal and proper use for a period of ninety (90) days from the date of delivery; in the case of Rental Fleet Machines, date of assignment to Rental Fleet. Such warranty is extended only to the buyer who purchases the equipment directly from ISPC or its authorized distributor. This warranty does not include expendable parts such as, but not limited to, plugs, cutters, blades, blast wheel, wear parts, liners and seals.
- The obligation under this warranty is strictly limited to the replacement or repair, at ISPC's option, of machines and does not include the cost of transportation, loss of operating time, or normal maintenance services.
- This warranty does not apply to failure occurring as a result of abuse, misuse, negligence, corrosion, erosion, normal wear and tear, alterations or modifications made to the machine without express written consent of ISPC.
- Warranty request must be submitted in writing within thirty (30) days after failure.
- Written authorization to return merchandise under warranty must first be obtained from ISPC.
- ISPC reserves the right to inspect and make the final decision on any merchandise returned under warranty.
- ISPC offers no warranty with respect to accessories, including but not limited to, engines, motors, batteries, tires and any other parts not manufactured by us but which the original manufacturer warrants.
- ISPC reserves the right to make product changes or improvements without prior notice and without imposing any obligation upon itself to install the same on its products previously sold.
- The above warranty conditions can only be altered by ISPC. ISPC must confirm alterations in writing for each specific transaction.
- ISPC reserves the right to establish specific warranty terms for used or demo machines on an individual transaction basis. Invoices covering such merchandise will clearly state the provisions of the applicable warranty for each specific transaction.
- WE DO NOT AUTHORIZE ANY PERSON, REPRESENTATIVE OR SERVICE OR SALES ORGANIZATION TO MAKE ANY OTHER WARRANTY OR TO ASSUME FOR US ANY LIABILITY IN CONNECTION WITH THE SALE OF OUR PRODUCTS OTHER THAN THOSE CONTAINED HEREIN.
- UNDER NO CIRCUMSTANCES SHALL ISPC BE LIABLE TO CUSTOMER OR ANY OTHER PERSON FOR ANY DIRECT, INCIDENTAL, OR CONSEQUENTIAL DAMAGES RESULTING FROM THE USE OF THE PRODUCT OR ARISING OUT OF ANY BREACH OF ANY WARRANTY OR FOR ANY SPECIAL OR CONSEQUENTIAL DAMAGES OF ANY CHARACTER, INCLUDING WITHOUT LIMITATIONS, DAMAGES FOR ANY LOSS OF GOODWILL, WORK STOPPAGE, OR ANY AND ALL OTHER COMMERCIAL DAMAGES OR LOSSES.
- ISPC WARRANTY IS EXPRESSLY IN LIEU OF ANY OTHER WARRANTIES, EXPRESSED, IMPLIED OR STATUTORY, INCLUDING ANY WARRANTY OF MERCHANTABILITY OR FITNESS FOR PARTICULAR PURPOSE, WHICH WARRANTIES ARE EXCLUDED.

Document Revision: CVDOLLY-0903

SAWTEC

Crac Vac Dolly Operating Manual



INTRODUCTION

This Crac-VAC dolly is designed for simple operation and has been proven to be extremely useful and versatile. This dolly is intended to turn the handheld Sawtec Crac-VAC into a straight line walk behind cutting system. READ, AND CAREFULLY FOLLOW, THE OPERATING AND SAFETY INSTRUCTIONS OF THIS OPERATING AND SAFETY INSTRUCTION MANUAL BEFORE USING THIS PRODUCT. Since safety regulations can vary between different countries and states, you must contact proper authorities and follow all appropriate regulations.

IMPORTANT SAFETY INSTRUCTIONS

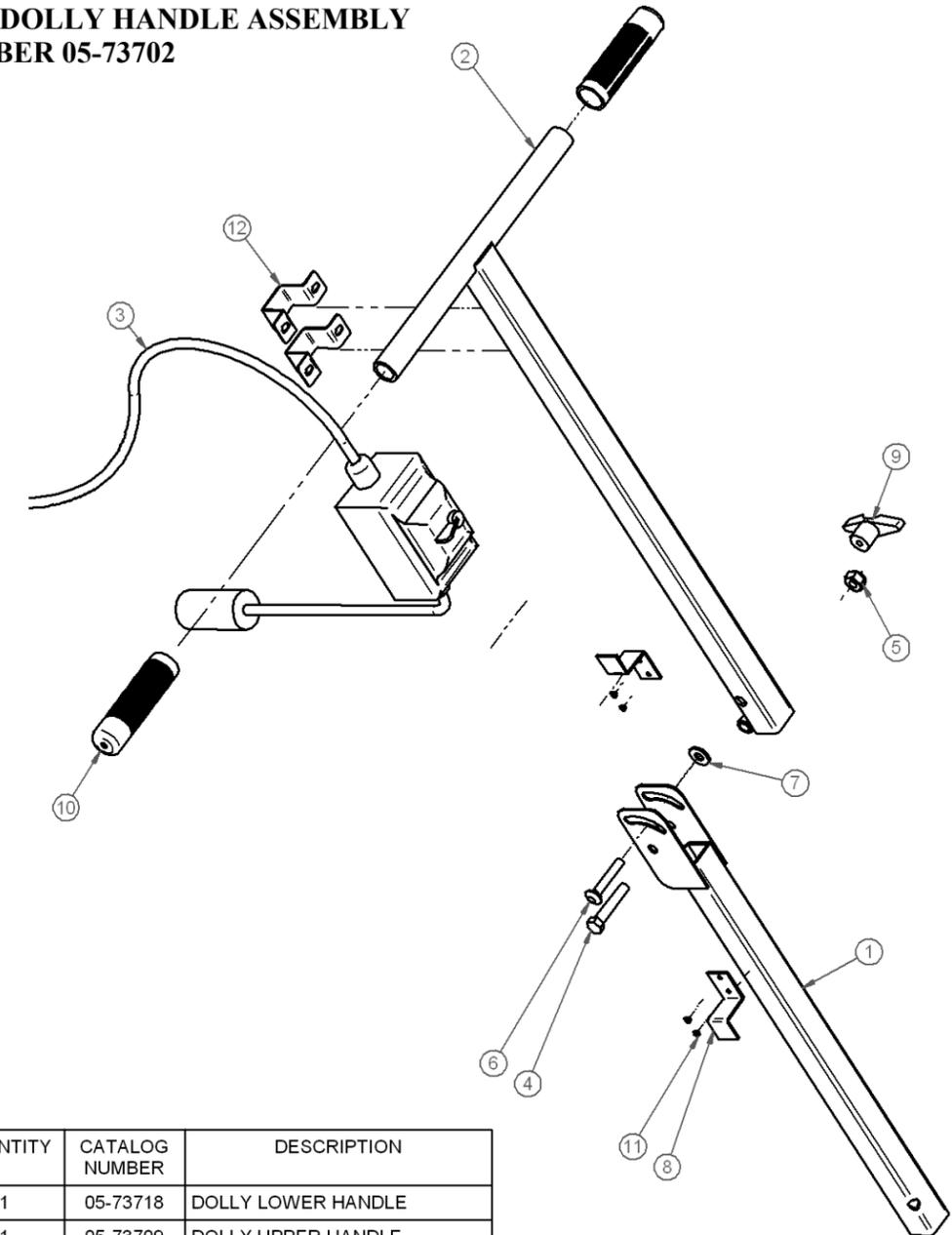
No person should attempt to operate this machine without first being trained in the operation of industrial cutting tools. These instructions are not intended as a substitute for training and experience. The operator must observe safeguards that include, but are not limited, to the following:

- DO NOT MODIFY ANY MACHINE FROM ITS ORIGINAL DESIGN WITHOUT THE WRITTEN PERMISSION OF THE MANUFACTURER. UNAUTHORIZED MODIFICATIONS CAN LEAD TO SERIOUS INJURY OR DEATH TO YOURSELF OR OTHERS.
- DO NOT use any blade marked for less than the grinder maximum RPM speed.
- DO NOT service the machine or change blades without first disconnecting the power.
- DO NOT install a blade before inspecting the blade for damage.
- DO NOT operate with a damaged blade. A damaged blade may fly apart and cause serious injury or death.
- DO NOT use a blade that wobbles when mounted.
- Verify blade is correct for application before use.
- Verify blade rotation matches the direction arrow on blade guard.
- DO NOT apply power to the blade before spinning the blade by hand to check alignment.
- DO NOT operate with any loose nuts or bolts. Check all nuts and bolts for tightness.
- DO NOT operate without appropriate ear, eye, foot, hand and breathing protection..
- DO NOT operate around any loose or foreign objects that may damage system.
- DO NOT operate if arbor shaft has excessive end play.
- DO NOT cut material that the blade is not designed for.
- DO NOT operate machine near combustible material or fumes.
- DO NOT operate without appropriate hose and dust collection bag.
- DO NOT force blade through material to be cut. Always ease blade through material.
- DO NOT operate dolly on non-horizontal work surfaces.

CRAC-VAC DOLLY OPERATING INSTRUCTIONS

- 1 Remove the bolt (05-63738) and handle clamp (05-63706). Install the handle (05-73702) onto the dolly by replacing the bolt and handle clamp over the handle.
- 2 Place the grinder between the mounting posts (05-63733). Line up the grinder handle holes and the mounting posts. Then insert two bolts (05-73903) to lock the grinder in place.
- 3 The grinder center and blade guard bottom must be set at 30° to the work surface to work properly. (All grinders are set at 30° when shipped to the customer) If the grinder needs to be adjusted, loosen the set screws (05-50250) in the adapter and turn the grinder. Retighten set screws.
- 4 The blade cutting depth can be adjusted by loosening the clamping knob (05-73706) and sliding the mounting plate (05-63718) up and down.
- 5 The dust collection bag should be pulled behind the operator.

CRAC VAC DOLLY HANDLE ASSEMBLY PART NUMBER 05-73702



ITEM	QUANTITY	CATALOG NUMBER	DESCRIPTION
1	1	05-73718	DOLLY LOWER HANDLE
2	1	05-73709	DOLLY UPPER HANDLE
3	1	05-73710	"ON/OFF" SWITCH - 110V
4	1	05-73722	3/8"-16 X 2" HEX HEAD BOLT
5	1	05-73723	NUT/HEX NYLOC 3/8"
6	1	05-63729	5/16"-18 X 2" CARRIAGE BOLT
7	1	05-63730	5/16" FLAT WASHER
8	2	05-63710	CORD CLIP
9	1	05-63708	ADJUSTMENT KNOB
10	2	05-63721	HANDLE BAR GRIP 1"
11	4	05-63725	1/8" POP RIVET
12	2	05-63716	SWITCH CLAMP